



Xavier Precision Component Co Ltd

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Product Structure Report

file number:ZWE-QR-PZ-026

Client	****	PO	****
Name	****	QTY	**PCS
Material	****	Appliance	3DCMM
Operator	***	Sampling number	**PCS
		Pass rate	***

1 MM/ISO 1101 17:11 2021/12/17						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
DistB	95.0000	94.9734	-0.0266	-0.2000	0.2000	
Note	NOMINL , PT2PT , FA(LN3) , FA(LN5)					

2 MM/ISO 1101 17:11 2021/12/17						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
Perp	0.0000	0.0049	0.0049	0.0200		
Note	Length: 0.0000 , FA(CY1) , FA(AAA)					

3 MM/ISO 1101 17:11 2021/12/17						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
Cortol	68.0000	68.0088	0.0088	-0.1000	0.1000	
Note	XAXIS , FA(CR6)					

4 ANGDEC/ISO 1101 17:11 2021/12/17						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
AngB	50.0000	50.0025	0.0025	-0.0500	0.0500	
Note	NONE , FA(LN3) , FA(B-C)					

5 MM/ISO 1101 17:11 2021/12/17						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
Diam	4.0000	4.0026	0.0026	0.0000	0.0120	
Note	FA(BBB)					

6 MM/ISO 1101 17:11 2021/12/17						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
Cylcty	0.0000	0.0044	0.0044	0.0150		
Note	FA(CY1)					

7 MM/ISO 1101 17:11 2021/12/17						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
Concen	0.0000	0.0099	0.0099	0.0150		
Note	FA(CR2) , FA(BBB)					

8 MM/ISO 1101 17:11 2021/12/17						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
AngIR	0.0000	0.0018	0.0018	0.0500		
Note	AngI: 50.0000 , Length: 0.0000 , FA(LN3) , FA(B-C)					

9 MM/ISO 1101							17:11 2021/12/17
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL	
Pos	0.0000	0.0625	0.0625	0.0800			
Note	TOLZON: 0.0500 , ADDTOL: 0.0000 , 3D , FA(CR8) , FA(AAA) , FA(BBB) , FA(CCC)						

10 MM/ISO 1101							17:11 2021/12/17
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL	
Flat	0.0000	0.0160	0.0160	0.0200			
Note	FA(AAA)						

11 MM/ISO 1101							17:11 2021/12/17
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL	
Parallel	0.0000	0.0563	0.0563	0.0600			
Note	Length: 0.0000 , FA(PL5) , FA(AAA)						

The image shows a 3D CAD model of a PCB with several measurement callouts. Each callout is linked to a data table. The callouts are: 3 (top center), 1 (left edge), 10 (top surface), 11 (right edge), 6 (center hole), 5 (bottom edge), 2 (bottom edge), and 9 (bottom edge).

3						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
C	68.0000	68.0088	0.0088	-0.1000	0.1000	OK

1						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
D	95.0000	94.9734	-0.0266	-0.2000	0.2000	OK

10						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
F	0.0000	0.0160	0.0160	0.0200		OK

11						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
P	0.0000	0.0563	0.0563	0.0600		OK

6						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
C	0.0000	0.0044	0.0044	0.0150		OK

5						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
D	4.0000	4.0026	0.0026	0.0000	0.0120	OK

2						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
P	0.0000	0.0049	0.0049	0.0200		OK

9						
	NOM	ACT	DEV	-TOL	+TOL	OUTTOL
P	0.0000	0.0625	0.0625	0.0800		OK